

Pannello master

Imposto Porta, tipo connessione e parametri di comunicazione con PLC.

Device Properties

Name : MODBUS RTU

☐ HMI ☒ PLC

Location : Local Settings ... Pannello master (Local)

PLC type : MODBUS RTU
V.1.90, MODBUS_RTU.so

PLC I/F : RS-485 2W

COM : COM1 (9600,E,8,1) Settings... Impostazione parametri seriali

PLC default station no. : 1

☐ Default station no. use station no. variable

☐ Use broadcast command

Interval of block pack (words) : 5

Max. read-command size (words) : 120

Max. write-command size (words) : 120

OK Cancel

Pannelli slave

Imposto indirizzo IP del pannello Master, ed la porta ed il tipo di comunicazione tra il pannello master ed il PLC.

Device Properties

Name : MODBUS RTU

☐ HMI ☒ PLC **Pannelli slave, imposto IP del master**

Location : Remote Settings ... IP : 0.0.0.0 (Port = 8000)

PLC type : MODBUS RTU
V.1.90, MODBUS_RTU.so

PLC I/F : RS-485 2W

COM : COM1 Settings...

Imposto porta COM del pannello master usata per dialogare con il PLC

PLC default station no. : 1

☐ Default station no. use station no. variable

☐ Use broadcast command

Interval of block pack (words) : 5

Max. read-command size (words) : 120

Max. write-command size (words) : 120

OK Cancel