

VARIABLES

VAR_GLOBAL

PStart AT %IX0.0 : BOOL; (* Pulsante avvio *)

FcA AT %IX0.1 : BOOL; (* Fine corsa avanti *)

FcB AT %IX0.2 : BOOL; (* Fine corsa indietro *)

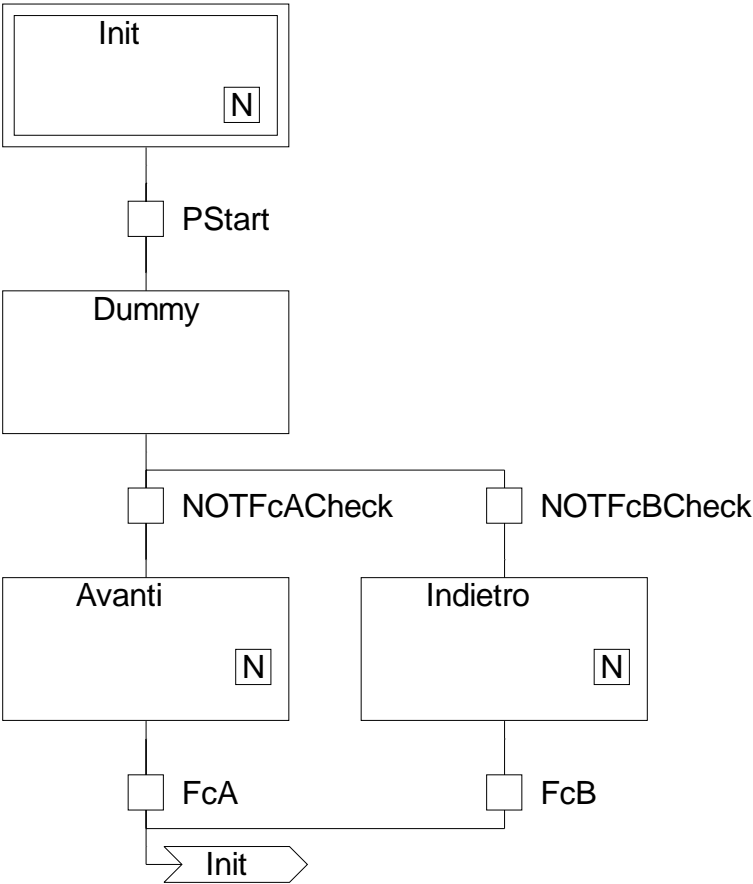
Avanti AT %QX0.0 : BOOL; (* Comando motore avanti *)

Indietro AT %QX0.1 : BOOL; (* Comando motore indietro *)

END_VAR

	Project : SFCAxle	
	VARIABLES :	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
	Note :	Page:1 of 1

```
VAR
NOTFcACheck : BOOL; (* Risultato transizione *)
NOTFcBCheck : BOOL; (* Risultato transizione *)
END_VAR
```



	Project : SFCAxle	
	PROGRAM : AxleMoving	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
	Note :	Page:1 of 1

```
1
2 Indietro:=TRUE; (* Comando motore indietro *)
3
4
```

	Project : SFCAxle	
	PROGRAM : AzIndietro	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
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```
1
2 Avanti:=TRUE; (* Comando motore avanti *)
3
4
```

	Project : SFCAxle	
	PROGRAM : AzAvanti	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
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```
1
2 Avanti:=FALSE; (* Comando motore avanti *)
3 Indietro:=FALSE; (* Comando motore indietro *)
4
5
```

	Project : SFCAxle	
	PROGRAM : AzInit	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
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```
1
2 NOTFcACheck:=NOT(FcA) ;
3
4
```

	Project : SFCAxle	
	PROGRAM : NOTFcACheck	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
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```
1
2 NOTFcBCheck:=NOT(FcB);
3
4
```

	Project : SFCAxle	
	PROGRAM : NOTFcBCheck	
	Release : SFC	Ver :1.00
	Author :	Date:14/09/2013
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