

CoDeSys Automation Alliance

Supported Version: CoDeSys V2.2

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	CoDeSys Automation Alliance		
PLC I/F	Ethernet		
Port no.	1200		
PLC sta. no.	No need to set station no.		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDDDDdd	0 ~ 6553515	
B	QX	DDDDDDdd	0 ~ 6553515	
B	MX	DDDDDDdd	0 ~ 6553515	
W	IW	OOOOOO	0 ~ 65535	
W	QW	DDDDD	0 ~ 65535	
W	MW	DDDDD	0 ~ 65535	
W	ID	DDDDD	0 ~ 65535	
W	QD	DDDDD	0 ~ 65535	
W	MD	DDDDD	0 ~ 65535	